

Date: Tuesday, 25/09/2007 10:21:36 AM
 User: Linda Lacelle

Process Sheet

| | | | |
|------------------------------------|------------------------------|---------------------------|--------------|
| Customer : | CC-DAR01 Dart Aerospace Ltd. | Drawing Name : | D412-698-021 |
| Job Number : | 34871 | | |
| Estimate Number : | 10804 | | |
| P.O. Number : | N/A | Part Number : | D412698021 |
| This Issue : | 25/09/2007 | Drawing Number : | RTN TO STK |
| Prsht Rev. : | NC | Project Number : | N/A |
| First Issue : | N/A | Drawing Revision : | N/A |
| Previous Run : | 34865 | Material : | N/A |
| | | Due Date : | 02/10/2007 |
| Written By : | | | |
| Checked & Approved By : | | | |
| Comment : | | | |

Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT KIT

2.0

D412698021

Replacement Shim Kit



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

RE-PACKAGE PER PPP

USING NEW B/N

➔ NEW LABELS & PAPERWORK REQ'D

➔ RE-IDENTIFY PAPERWORK WITH NEW B/N

4.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



change

Qty -1

Monday, 7/9/2007 2:37:49 PM
Kim Johnston

Process Sheet

29

| | | | | |
|-----------------------|-------------|----------------------------------|------------------|------------------------|
| Order Number | : CU-DAR001 | Customer Services | Drawing Name | : REPLACEMENT SHIM KIT |
| Job Number | : 33334 | | | |
| Estimate Number | : 12557 | | | |
| P.O. Number | : NA | | Part Number | : D412698021 |
| This Issue | : 7/9/2007 | S.O. No. : NA | Drawing Number | : N/A |
| Prsht Rev. | : NC | | Project Number | : N/A |
| First Issue | : 7/9/2007 | Type : MACHINED PARTS | Drawing Revision | : N/A |
| Previous Run | : 29087 | | Material | : NA |
| Written By | : | | Due Date | : 7/16/2007 |
| Checked & Approved By | : | | Qty: | 2 Um: Each |
| Comment | : | Est Rev: A 06.10.20 New issue ec | | |

Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-021 CHG001

KS 07.07.11

| | | |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

| | | |
|-----|--------|-------|
| 3.0 | D32381 | Plate |
|-----|--------|-------|



Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)

Plate

Batch: 1529087

SD

| | | |
|-----|--------|-------|
| 4.0 | D32383 | Plate |
|-----|--------|-------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Plate

Batch: 1529087

SD

| | | |
|-----|--------|-------|
| 5.0 | D32385 | Plate |
|-----|--------|-------|



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Plate

Batch: 1529087

7/7/23 SD

Process Sheet

U-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT SHIM KIT

Jr: 33334

Part Number: D412698021



#: Machine Or Operation:

Description :

6.0 D323811

Plate



Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Plate

Batch: B29087 ✓

50

7.0 D323813

Plate



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Plate

Batch: B29087 ✓

50

8.0 D323815

Plate



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Plate

Batch: B29087 ✓

7/7/23 50 (2)

9.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

6/7/25 (2)

u 8/10/24

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-021

Location: DARTPPP Rev: 6/7/24 (2)

11.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

8/10/24

Job Completion



u 8/10/24

21

- QCS

D3203-15

- Put 7 x ~~D3203-15~~ in stock w/ B29087

- ~~QCS~~ ~~over~~ ~~by~~ ~~both~~ [✓]

- re-identify with new B# : ~~correct~~ ~~PA~~

~~re-identify~~ re-package in stock